

CERTIFICATE

of conformity of the Factory Production Control

BS EN 10025-1:2004 and BS EN 10343:2009

Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020, the following has been stated:

Hot rolled products of structural steels acc. to BS EN 10025-1:2004

Product Steels for quenching and tempering for construction purposes acc. to

BS EN 10343:2009

Placed on the market by TŘINECKÉ ŽELEZÁRNY, a. s.

Průmyslová 1000, Staré Město

(producer or its authorised 739 61 Třinec representative) Czech Republic

Produced in theTŘINECKÉ ŽELEZÁRNY, a. s.
manufacturing Plants
Plant VZ - Sochorová válcovna

272 01 Kladno Czech Republic

Initial Inspection 25.08.2014 Place / effective date Croydon / 07/02/2023

Period of validity

This certificate will remain valid as long as the test methods and/or factory

production control requirements included in the designated standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly and the intervals for the routine surveillance intervals

as laid down in the product standard are maintained.

Certificate No.: 0879-CPR-10025-1/10343-CZ00006



Signed for and on behalf of TÜV UK Ltd, the Certification Body

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex of the Standard(s). Under system 2+ are applied and that the factory production control fulfils all the prescribed requirements set out above This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and inspection procedures as amended from time to time, and its validity is subject to regular surveillance audits.



Declaration of Performance - 17/2023/05/GB

according to Statutory Instrument No. 465 The Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and its amendments in Statutory Instrument No. 1359/2020

Unique identification code of the product type:	Hot rolled products of non-alloy structural steels acc. to BS EN 10025-1:2004
	Steels quality grade S235JR(J0,J2)
	- round bars from Ø 70 till Ø 300 mm
	- square bars from 70x70 till 240x240 mm
Intended use:	The production of metallic elements, components, assemblies and structures
Manufacturer:	TŘINECKÉ ŽELEZÁRNY, a.s.
	Průmyslová 1000, Staré Město
	739 61 Třinec, Czech Republic
System of AVCP:	System 2+
Harmonised standard:	BS EN 10025-1:2004
	TÜV UK Ltd.
Notified body:	Nr. NB 0879
	Certificate Nr. 0879-CPR-10025-1/10343-CZ00006

Essential characteristics	Performance	Harmonised technical specification	
Dimensions and shape	Tolerances acc. to	BS EN 10025-1:2004	
- round bars	BS EN 10060	7.7.1	
- billet, blooms	acc. to production programme		
mechanical properties Tensile strength Rm (MPa)	BS EN 10025-2, tab. 6	BS EN 10025-1:2004 7.3.1	
Yield point ReH (MPa)	BS EN 10025-2, tab. 6		
Longation at fracture A (%)	BS EN 10025-2, tab. 6		
mechanical properties Impact strength KV (J)	BS EN 10025-2, tab. 8	BS EN 10025-1:2004 7.3.1 + 7.3.2	
Weldability (CEV)	BS EN 10025-2, tab. 1, tab. 3, tab. 5	BS EN 10025-1:2004	
		7.2 + 7.4.1	





The performance of the product identified above is in conformity with the set of declared performance.

This Declaration of Performance is issued, in accordance Statutory Instrument No. 465 The Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and its amendments in Statutory Instrument No. 1359/2020, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:



Ing. Robert Zvoníček
Head of Quality Assurance

Třinec, 15.02.2023





Declaration of Performance - 18/2023/05/GB

according to Statutory Instrument No. 465 The Construction Products (Amendment etc.) (EU Exit)
Regulations 2019 and its amendments in Statutory Instrument No. 1359/2020

Unique identification code of the product type:	Hot rolled products of non-alloy structural steels acc. to BS EN 10025-1:2004	
	Steels quality grade S275JR(J0,J2)	
	- round bars from Ø 70 till Ø 300 mm	
	- square bars from 70x70 till 240x240 mm	
Intended use:	The production of metallic elements, components, assemblies and structures	
Manufacturer:	TŘINECKÉ ŽELEZÁRNY, a.s.	
	Průmyslová 1000, Staré Město	
	739 61 Třinec, Czech Republic	
System of AVCP:	System 2+	
Harmonised standard:	BS EN 10025-1:2004	
	TÜV UK Ltd.	
Notified body:	Nr. NB 0879	
	Certificate Nr. 0879-CPR-10025-1/10343-CZ00006	

Essential characteristics	Performance	Harmonised technica specification	
Dimensions and shape	Tolerances acc. to	BS EN 10025-1:2004	
- round bars	BS EN 10060	7.7.1	
- billet, blooms	acc. to production programme		
mechanical properties Tensile strength Rm (MPa)	BS EN 10025-2, tab. 6	BS EN 10025-1:2004 7.3.1	
Yield point ReH (MPa)	BS EN 10025-2, tab. 6		
Longation at fracture A (%)	BS EN 10025-2, tab. 6		
mechanical properties Impact strength KV (J)	BS EN 10025-2, tab. 8	BS EN 10025-1:2004 7.3.1 + 7.3.2	
Weldability (CEV)	BS EN 10025-2, tab. 1, tab. 3, tab. 5	BS EN 10025-1:2004 7.2 + 7.4.1	





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Signed for and on behalf of the manufacturer by:



Ing. Robert Zvoníček
Head of Quality Assurance

Třinec, 15.02.2023





Declaration of Performance - 19/2023/05/GB

according to Statutory Instrument No. 465 The Construction Products (Amendment etc.) (EU Exit)
Regulations 2019 and its amendments in Statutory Instrument No. 1359/2020

Hot rolled products of non-alloy structural steels acc. to BS EN 10025-1:2004
Steels quality grade S355JR(J0,J2)
- round bars from Ø 70 till Ø 300 mm
- square bars from 70x70 till 240x240 mm
The production of metallic elements, components, assemblies and structures
TŘINECKÉ ŽELEZÁRNY, a.s.
Průmyslová 1000, Staré Město
739 61 Třinec, Czech Republic
System 2+
BS EN 10025-1:2004
TÜV UK Ltd.
Nr. NB 0879
Certificate Nr. 0879-CPR-10025-1/10343-CZ00006

Essential characteristics	Performance	Harmonised technical specification	
Dimensions and shape	Tolerances acc. to	BS EN 10025-1:2004	
- round bars	BS EN 10060	7.7.1	
- billet, blooms	acc. to production programme		
mechanical properties Tensile strength Rm (MPa)	BS EN 10025-2, tab. 6	BS EN 10025-1:2004 7.3.1	
Yield point ReH (MPa)	BS EN 10025-2, tab. 6		
Longation at fracture A (%)	BS EN 10025-2, tab. 6		
mechanical properties Impact strength KV (J)	BS EN 10025-2, tab. 8	BS EN 10025-1:2004 7.3.1 + 7.3.2	
Weldability (CEV)	BS EN 10025-2, tab. 1, tab. 3, tab. 5	BS EN 10025-1:2004 7.2 + 7.4.1	





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Signed for and on behalf of the manufacturer by:



Ing. Robert Zvoníček

Head of Quality Assurance

Třinec, 15.02.2023





Declaration of Performance 20/2023/05/GB

according to Statutory Instrument No. 465 The Construction Products (Amendment etc.) (EU Exit)
Regulations 2019 and its amendments in Statutory Instrument No. 1359/2020

Unique identification code of the product type:	Hot rolled products of non-alloy structural steels acc. to BS EN 10343:2009	
	Steels quality grade C35, C45, C35E, C45E, C35R, C45R (+N)	
	- Round bars from Ø 70 till Ø 300 mm	
Intended use:	The production of normalized metallic elements, components, assemblies and structures	
Manufacturer:	TŘINECKÉ ŽELEZÁRNY, a.s.	
	Průmyslová 1000, Staré Město	
	739 61 Třinec, Czech Republic	
System of AVCP:	System 2+	
Harmonised standard:	BS EN 10343:2009	
	TÜV UK Ltd.	
Notified body:	Nr. NB 0879	
	Certificate Nr. 0879-CPR-10025-1/10343-CZ00006	

Essential characteristics	Performance	Harmonised technical specification
Dimensions and shape - round bars	Tolerances acc. to BS EN 10060	7.6 and Appendix B BS EN 10343
mechanical properties Tensile strength Rm (MPa)	BS EN 10343, tab. 5	7.1.4, 11.2.1 BS EN 10343 and EN 10002-1
Yield point ReH (MPa) Longation at fracture A (%)	BS EN 10343, tab. 5 BS EN 10343, tab. 5	
mechanical properties Impact strength KV (J)	BS EN 10343, tab. 5	7.1.4, 11.2.2 BS EN 10343 and BS EN 10045-1
Weldability (CEV)	BS EN 10343, tab. 2, tab. 3	7.1.2, 7.1.3 and 11.1 BS EN 10343
Stability (chem. composition)	BS EN 10343, tab. 2, tab. 3	7.1.2 and 11.1 BS EN 10343





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Signed for and on behalf of the manufacturer by:



Ing. Robert Zvoníček

Head of Quality Assurance

Třinec, 15.02.2023





Declaration of Performance 21/2023/05/GB

according to Statutory Instrument No. 465 The Construction Products (Amendment etc.) (EU Exit)
Regulations 2019 and its amendments in Statutory Instrument No. 1359/2020

Unique identification code of the product type:	Hot rolled products of alloy structural steels acc. to BS EN 10343:2009	
	Steels quality grade 25CrMo4, 42CrMo4, 34CrNiMo6 (+QT)	
	- Round bars from Ø 70 till Ø 300 mm	
Intended use:	The production of quenching and tempering metallic elements, components, assemblies and structures	
Manufacturer:	TŘINECKÉ ŽELEZÁRNY, a.s.	
	Průmyslová 1000, Staré Město	
	739 61 Třinec, Czech Republic	
System of AVCP:	System 2+	
Harmonised standard:	BS EN 10343:2009	
	TÜV UK Ltd.	
Notified body:	Nr. NB 0879	
	Certificate Nr. 0879-CPR-10025-1/10343-CZ00006	

Essential characteristics	Performance	Harmonised technical specification
Dimensions and shape - round bars	Tolerances acc. to BS EN 10060	7.6 and Appendix B BS EN 10343
mechanical properties Tensile strength Rm (MPa) Yield point ReH (MPa) Longation at fracture A (%)	BS EN 10343, tab. 4 BS EN 10343, tab. 4 BS EN 10343, tab. 4	7.1.4, 11.2.1 BS EN 10343 and BS EN 10002-1
mechanical properties Impact strength KV (J)	BS EN 10343, tab. 4	7.1.4, 11.2.2 BS EN 10343 and BS EN 10045-1
Weldability (CEV)	BS EN 10343, tab. 2, tab. 3	7.1.2, 7.1.3 and 11.1 BS EN 10343
Stability (chem. composition)	BS EN 10343, tab. 2, tab. 3	7.1.2 and 11.1 BS EN 10343





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Ing. Robert Zvoníček
Head of Quality Assurance

Třinec, 15.02.2023

